The Continuous Improvement Framework

STAKEHOLDER EXPECTATIONS
SAFETY COMPLIANCE QUALITY DELIVERY

TYPES OF WASTE
- DEFECTS
- OVERPROCESSING
- WAITING
- IDEAS/KNOWLEDGE LOST
- TRANSPORTATION
- INVENTORY
- MOTION
- EXCESS PRODUCTION
- STRAIN – IMBALANCE

IMPROVEMENT TOOLS
- ROOT CAUSE ANALYSIS
- 5S – TPM - SMED
- STANDARDIZED WORK
- CONTINUOUS FLOW
- PULL/KANBAN
- ERROR-PROOFING
- VISUAL INDICATORS

INVESTED RESOURCES
- TIME
- MONEY
- NATURAL
- HUMAN
- SPACE

BIG PICTURE TOOLS
- PROCESS MAPPING
- VALUE STREAM
- SIPOC
- COMMUNICATION
- KEY METRICS

DO IT BETTER
DO IT RIGHT
START HERE

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